**WARNING** - Read the warnings in these instructions and those contained in the Springfree User Guide before you assemble and use the trampoline and enclosure. Failure to follow these instructions may result in serious injury or damage to your trampoline.

**WARNING** - Two people are required when lifting the trampoline frame onto the wheels. Beware of back injury when lifting. Ensure appropriate lifting techniques are used to eliminate risk of possible injury.
Attach the wheels to the frame as shown. Secure the wheels with the nuts provided. Tighten the bolts with a 5/8 in. (16mm) wrench. Repeat for both frames.
Placement of the shifting wheels differs depending on the model of trampoline you have. For round trampolines, place the wheels under two legs opposite to one another. For oval and square trampolines, place the wheels under two legs that are diagonal opposed, as shown.
Stand at the right side of the leg, facing towards the trampoline. Place your right foot in line with the wheels.

Grip the frame and carefully lift the trampoline as described above. Note that the wheels only require the leg to be about 3 inches (80 mm) from the ground.

Using your right foot, pivot your weight on your heel and push the wheels under the leg. Adjust the position so that the saddle of the wheels is securely under the middle of the leg.

Place the second set of wheels under the appropriate leg on the opposite side of the trampoline (refer to Step 3) using the same technique outlined above.

**WARNING** - Treat any loaded rod with caution until you are sure it is properly installed or uninstalled. Keep your face and body well away from any loaded rod.

**WARNING** - Keep hands away from base of leg and shifting wheels’ saddle as this could be a crush point.

**NOTE** - To avoid muscle strain or back injury, use proper and safe lifting techniques. Always lift with your legs and not your back and do not attempt to lift more than you are able. Your legs should be bent at the knees, your back should be as straight as possible, the trampoline should be close to your body, and your handgrip on the trampoline frame should be shoulder width apart.
NOTE - Always store the shifting wheels in dry place and away from children as these are not a toy.

- The trampoline can either be pulled or pushed depending on the type of surface. Shifting wheels work best on firm to semi-firm surfaces.
- Remove wheels by using reverse of install method.

WARNING - DO NOT use trampoline while the shifting wheels are under the legs of the trampoline.
WARNING - DO NOT use shifting wheels in another way other than what they were intended.